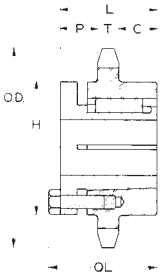
SPROCKETS FOR No.200. 2 1/2" PITCH ANSI CHAIN

TABLE No. 1 **STEEL SINGLE SPROCKETS FOR BROWNING SPLIT TAPER® BUSHINGS**

PART No.	BUSHING	BORE RANGE	DIAMETERS		TYPE	No. TEETH	DIMENSIONS						Wt. Less BUSHING
			OUTSIDE	PITCH			T NOM.	OL	L	P	C	H	
200R12	R2	1 3/8 - 3 5/8"	10.83"	9.660"	6	12	1.389"	5 5/32"	4 7/8"	1 1/2"	2"	5 3/8"	35.3
200S13	S2	1 7/8 - 4 3/16	11.64	10.447	6	13	1.389	7 1/8	6 3/4	2 35/64	2 7/8	6 3/8	52.2
200S14	S2	1 7/8 - 4 3/16	12.46	11.235	6	14	1.389	7 1/8	6 3/4	2 35/64	2 7/8	6 3/8	57.5
200S15	S2	1 7/8 - 4 3/16	13.26	12.025	6	15	1.389	7 1/8	6 3/4	2 35/64	2 7/8	6 3/8	61.0
200S16	S2	1 7/8 - 4 3/16	14.07	12.815	6	16	1.389	7 1/8	6 3/4	2 35/64	2 7/8	6 3/8	71.0
200S17	S2	1 7/8 - 4 3/16	14.87	13.605	6	17	1.389	7 1/8	6 3/4	2 35/64	2 7/8	6 3/8	79.0
200U18	U0	2 3/8 - 5 1/2	15.68	14.397	6	18	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	76.5
200U19	U0	2 3/8 - 5 1/2	16.48	15.190	6	19	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	83.7
200U20	U0	2 3/8 - 5 1/2	17.29	15.982	6	20	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	91.3
200U21	U0	2 3/8 - 5 1/2	18.09	16.775	6	21	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	99.4
200U22	U0	2 3/8 - 5 1/2	18.89	17.567	6	22	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	110
200U23	U0	2 3/8 - 5 1/2	19.69	18.360	6	23	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	117
200U24	U0	2 3/8 - 5 1/2	20.49	19.152	6	24	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	126
200U25	U0	2 3/8 - 5 1/2	21.29	19.947	6	25	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	140
200U26	U0	2 3/8 - 5 1/2	22.09	20.740	6	26	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	150
200U28	U0	2 3/8 - 5 1/2	23.69	22.330	6	28	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	169
200U30	U0	2 3/8 - 5 1/2	25.29	23.917	6	30	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	188
200U32	U0	2 3/8 - 5 1/2	26.88	25.505	6	32	1.389	5 13/32	4 15/16	2	1 5/8	8 3/8	212
200U35	U1	2 3/8 - 5 1/2	29.28	27.890	6	35	1.389	7 19/32	7 1/8	2 15/16	2 7/8	8 3/8	252
200U40	U1	2 3/8 - 5 1/2	33.27	31.865	6	40	1.389	7 19/32	7 1/8	2 15/16	2 7/8	8 3/8	306
200U45	U1	2 3/8 - 5 1/2	37.25	35.840	6	45	1.389	7 19/32	7 1/8	2 15/16	2 7/8	8 3/8	290
200U54	U2	2 7/16 - 5	44.42	42.995	6	54	1.389	10 19/32	10 1/8	4 9/16	4 1/4	8 3/8	385
200U60	U2	2 7/16 - 5	49.20	47.767	6	60	1.389	10 19/32	10 1/8	4 9/16	4 1/4	8 3/8	445



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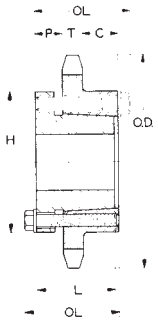
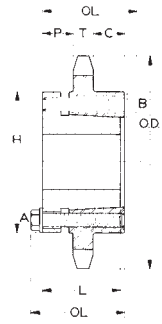


Type QD-2

TABLE No. 2 **STEEL SINGLE SPROCKETS WITH Q-D® BUSHINGS**

PART No.	BUSHING	BORE RANGE	DIAMETERS		TYPE	No. TEETH	DIMENSIONS						Wt. Less BUSHING
			OUTSIDE	PITCH			T NOM.	OL	L	P	C	H	
200J13	J	1 1/2 - 4 1/2	11.64	10.447	QD-2	13	1.389	5 3/64	4.51	1 7/16	1 51/64	7 1/4	38.9
200J14	J	1 1/2 - 4 1/2	12.46	11.235	QD-2	14	1.389	5 3/64	4.51	1 7/16	1 51/64	7 1/4	44.1
200J15	J	1 1/2 - 4 1/2	13.26	12.025	QD-2	15	1.389	5 3/64	4.51	1 7/16	1 51/64	7 1/4	48.9
200J16S*	J	1 1/2 - 4 1/2	14.07	12.815	QD-2	16	1.389	5 3/64	4.51	1 7/16	1 51/64	7 1/4	54.8
200M17*	M	2 - 5 1/2	14.87	13.605	QD-3	17	1.389	7 3/8	6 3/4	3 3/16	2 19/64	9	83.2
200M18*	M	2 - 5 1/2	15.68	14.397	QD-3	18	1.389	7 3/8	6 3/4	3 3/16	2 19/64	9	89.8
200M21*	M	2 - 5 1/2	18.09	16.775	QD-3	21	1.389	7 3/8	6 3/4	3 3/16	2 19/64	9	112
200M24*	M	2 - 5 1/2	20.49	19.152	QD-3	24	1.389	7 3/8	6 3/4	3 3/16	2 19/64	9	138
200M25*	M	2 - 5 1/2	21.29	19.947	QD-3	25	1.389	7 3/8	6 3/4	3 3/16	2 19/64	9	147
200M26*	M	2 - 5 1/2	22.09	20.740	QD-3	26	1.389	7 3/8	6 3/4	3 3/16	2 19/64	9	157
200M28*	M	2 - 5 1/2	23.69	22.330	QD-3	28	1.389	7 3/8	6 3/4	3 3/16	2 19/64	9	177
200M35*	M	2 - 5 1/2	29.28	27.890	QD-3	35	1.389	7 3/8	6 3/4	3 3/16	2 19/64	9	261
200M40*	M	2 - 5 1/2	33.27	31.865	QD-3	40	1.389	7 3/8	6 3/4	3 3/16	2 19/64	9	310
200N45*	N	2 7/16 - 5 7/8	37.25	35.840	QD-3	45	1.389	8 49/64	8 1/8	3 5/8	3 11/64	10	322
200N54*	N	2 7/16 - 5 7/8	44.42	42.995	QD-3	54	1.389	8 49/64	8 1/8	3 5/8	3 11/64	10	414

*Bushing mounts with capscrews on "B" side only.



Type QD-3

STANDARD KEYSEATS

TABLE No. 3

BORE RANGE	KEYSEAT
15/16" - 1 1/4"	1/4 X 1/8
1 5/16 - 1 3/8	5/16 X 5/32
1 7/16 - 1 3/4	3/8 X 3/16
1 13/16 - 2 1/4	1/2 x 1/4
2 5/16 - 2 3/4	5/8 x 5/16
2 13/16 - 3 1/4	3/4 x 3/8
3 3/8 - 3 3/4	7/8 x 7/16
3 7/8 - 4 1/2	1 x 1/2
4 5/8 - 5 1/2	1 1/4 x 5/8
5 5/8 - 6 1/2	1 1/2 x 3/4

1 3/8" Bore Bushings also available with 3/8" x 3/16" Keyseat.