Taper Pipe Taps
List No. 324
NPT / Regular Hook / 3/4" taper/ft. / Ground Thread / HSS



Description: Designed to produce threads where mated parts are not required to withstand high fluid or gas pressures & where the use of a sealing compound or tape is acceptable to produce a leakproof thread.

Application: For tapping of pipe and pipe fittings.

EDP No./ Size	No. of Flutes	Length of Thread	Overall Length
324-1/16-27	4	11/16	2-1/8
324-1/8-27	4	3/4	2-1/8
324-1/4-18	4	1-1/16	2-7/16
324-3/8-18	4	1-1/16	2-9/16
324-1/2-14	4	1-3/8	3-1/8

EDP No./ Size	No. of Flutes	Length of Thread	Overall Length
324-3/4-14	5	1-3/8	3-1/4
324-1-11-1/2	5	1-3/4	3-3/4
324-1-1/4-11-1/2	5	1-3/4	4
324-1-1/2-11-1/2	7	1-3/4	4-1/4
324-2-11-1/2	7	1-3/4	4-1/2

High Hook Taper Pipe Taps
List No. 324H
NPT / High Hook / 3/4" taper/ft. / Ground Thread / HSS



Description: Designed for ductile materials which normally produce long continuous chips, such as aluminum, free machining stainless, mild steels and plastics.

Application: For tapping of pipe and pipe fittings.

EDP No. / Size	No. of Flutes	Length of Thread	Overall Length
324H-1/16-27	4	11/16	2-1/8
324H-1/8-27	4	3/4	2-1/8
324H-1/4-18	4	1-1/16	2-7/16
324H-3/8-18	4	1-1/16	2-9/16
324H-1/2-14	4	1-3/8	3-1/8

EDP No. / Size	No. of Flutes	Length of Thread	Overall Length
324H-3/4-14	5	1-3/8	3-1/4
324H-1-11-1/2	5	1-3/4	3-3/4
324H-1-1/4-11-1/2	5	1-3/4	4
324H-1-1/2-11-1/2	7	1-3/4	4-1/4
324H-2-11-1/2	7	1-3/4	4-1/2

Low Hook Taper Pipe Taps
List No. 324L
NPT / Low Hook / 3/4" taper/ft. /Ground Thread / HSS



Description: Designed for the tapping of pipe and pipe fittings in castings and similar materials that produce granular chips.

Application: For tapping of pipe and pipe fittings.

EDP No. / Size	No. of Flutes	Length of Thread	Overall Length
324L-1/16-27	4	11/16	2-1/8
324L-1/8-27	4	3/4	2-1/8
324L-1/4-18	4	1-1/16	2-7/16
324L-3/8-18	4	1-1/16	2-9/16
324L-1/2-14	4	1-3/8	3-1/8

EDP No. / Size	No. of Flutes	Length of Thread	Overall Length
324L-3/4-14	5	1-3/8	3-1/4
324L-1-11-1/2	5	1-3/4	3-3/4
324L-1-1/4-11-1/2	5	1-3/4	4
324L-1-1/2-11-1/2	7	1-3/4	4-1/4
324L-2-11-1/2	7	1-3/4	4-1/2