List No. 700T continued



EDP No./ Diameter	Decimal Equivalent	Flute Length	Overall Length
700T-5/32	.1562	2	3-1/8
700T-22	.1570	2	3-1/8
700T-21	.1590	2-1/8	3-1/4
700T-20	.1610	2-1/8	3-1/4
700T-19	.1660	2-1/8	3-1/4
700T-18	.1695	2-1/8	3-1/4
700T-11/64	.1719	2-1/8	3-1/4
700T-17	.1730	2-3/16	3-3/8
700T-16	.1770	2-3/16	3-3/8
700T-15	.1800	2-3/16	3-3/8
700T-14	.1820	2-3/16	3-3/8
700T-13	.1850	2-5/16	3-1/2
700T-3/16	.1875	2-5/16	3-1/2
700T-12	.1890	2-5/16	3-1/2
700T-11	.1910	2-5/16	3-1/2
700T-10	.1935	2-7/16	3-5/8
700T-9	.1960	2-7/16	3-5/8
700T-8	.1990	2-7/16	3-5/8
700T-7	.2010	2-7/16	3-5/8
700T-13/64	.2031	2-7/16	3-5/8
700T-6	.2040	2-1/2	3-3/4
700T-5	.2055	2-1/2	3-3/4
700T-4	.2090	2-1/2	3-3/4

EDP No./ Diameter	Decimal Equivalent	Flute Length	Overall Length
700T-3	.2130	2-1/2	3-3/4
700T-7/32	.2188	2-1/2	3-3/4
700T-2	.2210	2-5/8	3-7/8
700T-1	.2280	2-5/8	3-7/8
700T-15/64	.2344	2-5/8	3-7/8
700T-1/4	.2500	2-3/4	4
700T-17/64	.2656	2-7/8	4-1/8
700T-9/32	.2812	2-15/16	4-1/4
700T-19/64	.2969	3-1/16	4-3/8
700T-5/16	.3125	3-3/16	4-1/2
700T-21/64	.3281	3-5/16	4-5/8
700T-11/32	.3438	3-7/16	4-3/4
700T-23/64	.3594	3-1/2	4-7/8
700T-3/8	.3750	3-5/8	5
700T-25/64	.3906	3-3/4	5-1/8
700T-13/32	.4062	3-7/8	5-1/4
700T-27/64	.4219	3-15/16	5-3/8
700T-7/16	.4375	4-1/16	5-1/2
700T-29/64	.4531	4-3/16	5-5/8
700T-15/32	.4688	4-5/16	5-3/4
700T-31/64	.4844	4-3/8	5-7/8
700T-1/2	.5000	4-1/2	6

Note: Wire gauge sizes 1 through 40 are all 118° point.

Heavy Duty Jobber Drills

List No. 705SP

Type NAS907-B / Straight Shank /
135° Split Point / Steam Oxide Treated / HSS





Description: Heavy duty 135° split point for self centering and quick penetration. Heavy duty web geometry provides added rigidity.

Application: Recommended for drilling high tensile martensitic stainless steels, titanium alloys and hard steel. Very popular in truck and trailer manufacturing.

EDP No. / Diameter	Decimal Equivalent	Flute Length	Overall Length
705SP-60	.0400	11/16	1-5/8
705SP-59	.0410	11/16	1-5/8
705SP-58	.0420	11/16	1-5/8
705SP-57	.0430	3/4	1-3/4
705SP-56	.0465	3/4	1-3/4
705SP-3/64	.0469	3/4	1-3/4
705SP-55	.0520	7/8	1-7/8
705SP-54	.0550	7/8	1-7/8
705SP-53	.0595	7/8	1-7/8
705SP-1/16	.0625	7/8	1-7/8

EDP No. / Diameter	Decimal Equivalent	Flute Length	Overall Length
705SP-52	.0635	7/8	1-7/8
705SP-51	.0670	1	2
705SP-50	.0700	1	2
705SP-49	.0730	1	2
705SP-48	.0760	1	2
705SP-5/64	.0781	1	2
705SP-47	.0785	1	2
705SP-46	.0810	1-1/8	2-1/8
705SP-45	.0820	1-1/8	2-1/8
705SP-44	.0860	1-1/8	2-1/8

Note: Wire gauge sizes 53 through 60 are not split point.

List No. 705SP continued



EDP No./ Diameter	Decimal Equivalent	Flute Length	Overall Length
705SP-43	.0890	1-1/4	2-1/4
705SP-42	.0935	1-1/4	2-1/4
705SP-3/32	.0938	1-1/4	2-1/4
705SP-41	.0960	1-3/8	2-3/8
705SP-40	.0980	1-3/8	2-3/8
705SP-39	.0995	1-3/8	2-3/8
705SP-38	.1015	1-7/16	2-1/2
705SP-37	.1040	1-7/16	2-1/2
705SP-36	.1065	1-7/16	2-1/2
705SP-7/64	.1094	1-1/2	2-5/8
705SP-35	.1100	1-1/2	2-5/8
705SP-34	.1110	1-1/2	2-5/8
705SP-33	.1130	1-1/2	2-5/8
705SP-32	.1160	1-5/8	2-3/4
705SP-31	.1200	1-5/8	2-3/4
705SP-1/8	.1250	1-5/8	2-3/4
705SP-30	.1285	1-5/8	2-3/4
705SP-29	.1360	1-3/4	2-7/8
705SP-28	.1405	1-3/4	2-7/8
705SP-9/64	.1406	1-3/4	2-7/8
705SP-27	.1440	1-7/8	3
705SP-26	.1470	1-7/8	3
705SP-25	.1495	1-7/8	3
705SP-24	.1520	2	3-1/8
705SP-23	.1540	2	3-1/8
705SP-5/32	.1562	2	3-1/8
705SP-22	.1570	2	3-1/8
705SP-21	.1590	2-1/8	3-1/4
705SP-20	.1610	2-1/8	3-1/4
705SP-19	.1660	2-1/8	3-1/4
705SP-18	.1695	2-1/8	3-1/4
705SP-11/64	.1719	2-1/8	3-1/4
705SP-17	.1730	2-3/16	3-3/8
705SP-16	.1770	2-3/16	3-3/8
705SP-15	.1800	2-3/16	3-3/8
705SP-14	.1820	2-3/16	3-3/8
705SP-13	.1850	2-5/16	3-1/2
705SP-3/16	.1875	2-5/16	3-1/2
705SP-12	.1890	2-5/16	3-1/2
705SP-11	.1910	2-5/16	3-1/2
705SP-10	.1935	2-7/16	3-5/8
705SP-9	.1960	2-7/16	3-5/8
705SP-8	.1990	2-7/16	3-5/8
705SP-7	.2010	2-7/16	3-5/8
705SP-13/64	.2031	2-7/16	3-5/8
705SP-6	.2040	2-1/2	3-3/4
705SP-5	.2055	2-1/2	3-3/4

EDP No./ Diameter	Decimal Equivalent	Flute Length	Overall Length
705SP-4	.2090	2-1/2	3-3/4
705SP-3	.2130	2-1/2	3-3/4
705SP-7/32	.2188	2-1/2	3-3/4
705SP-2	.2210	2-5/8	3-7/8
705SP-1	.2280	2-5/8	3-7/8
705SP-A	.2340	2-5/8	3-7/8
705SP-15/64	.2344	2-5/8	3-7/8
705SP-B	.2380	2-3/4	4
705SP-C	.2420	2-3/4	4
705SP-D	.2460	2-3/4	4
705SP-1/4/E	.2500	2-3/4	4
705SP-F	.2570	2-7/8	4-1/8
705SP-G	.2610	2-7/8	4-1/8
705SP-17/64	.2656	2-7/8	4-1/8
705SP-H	.2660	2-7/8	4-1/8
705SP-I	.2720	2-7/8	4-1/8
705SP-J	.2770	2-7/8	4-1/8
705SP-K	.2810	2-15/16	4-1/4
705SP-9/32	.2812	2-15/16	4-1/4
705SP-L	.2900	2-15/16	4-1/4
705SP-M	.2950	3-1/16	4-3/8
705SP-19/64	.2969	3-1/16	4-3/8
705SP-N	.3020	3-1/16	4-3/8
705SP-5/16	.3125	3-3/16	4-1/2
705SP-O	.3160	3-3/16	4-1/2
705SP-P	.3230	3-5/16	4-5/8
705SP-21/64	.3281	3-5/16	4-5/8
705SP-Q	.3320	3-7/16	4-3/4
705SP-R	.3390	3-7/16	4-3/4
705SP-11/32	.3438	3-7/16	4-3/4
705SP-S	.3480	3-1/2	4-7/8
705SP-T	.3580	3-1/2	4-7/8
705SP-23/64	.3594	3-1/2	4-7/8
705SP-U	.3680	3-5/8	5
705SP-3/8	.3750	3-5/8	5
705SP-V	.3770	3-5/8	5
705SP-W	.3860	3-3/4	5-1/8
705SP-25/64	.3906	3-3/4	5-1/8
705SP-X	.3970	3-3/4	5-1/8
705SP-Y	.4040	3-7/8	5-1/4
705SP-13/32	.4062	3-7/8	5-1/4
705SP-Z	.4130	3-7/8	5-1/4
705SP-27/64	.4219	3-15/16	5-3/8
705SP-7/16	.4375	4-1/16	5-1/2
705SP-29/64	.4531	4-3/16	5-5/8
705SP-15/32	.4688	4-5/16	5-3/4
705SP-31/64	.4844	4-3/8	5-7/8
705SP-1/2	.5000	4-1/2	6