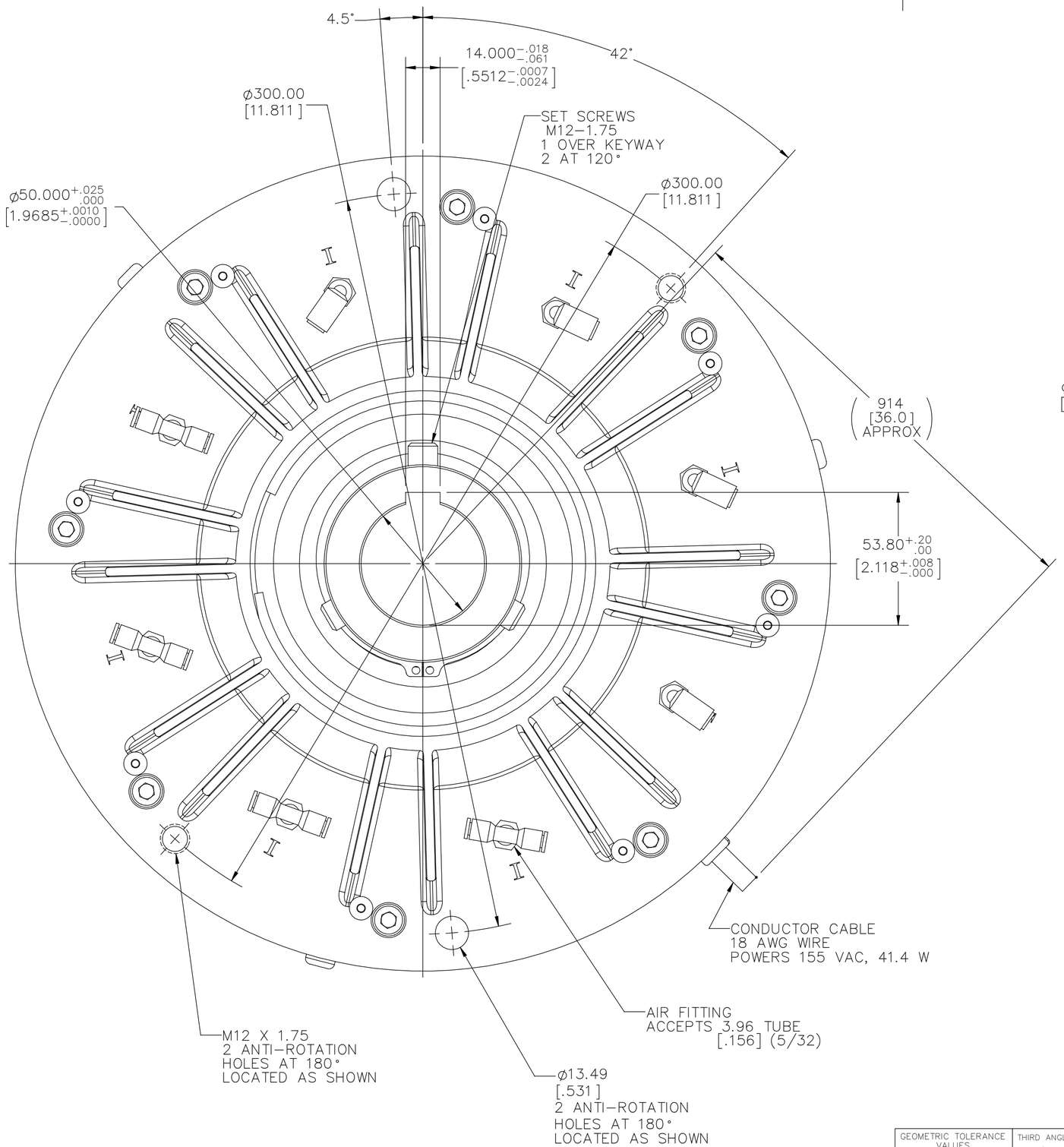

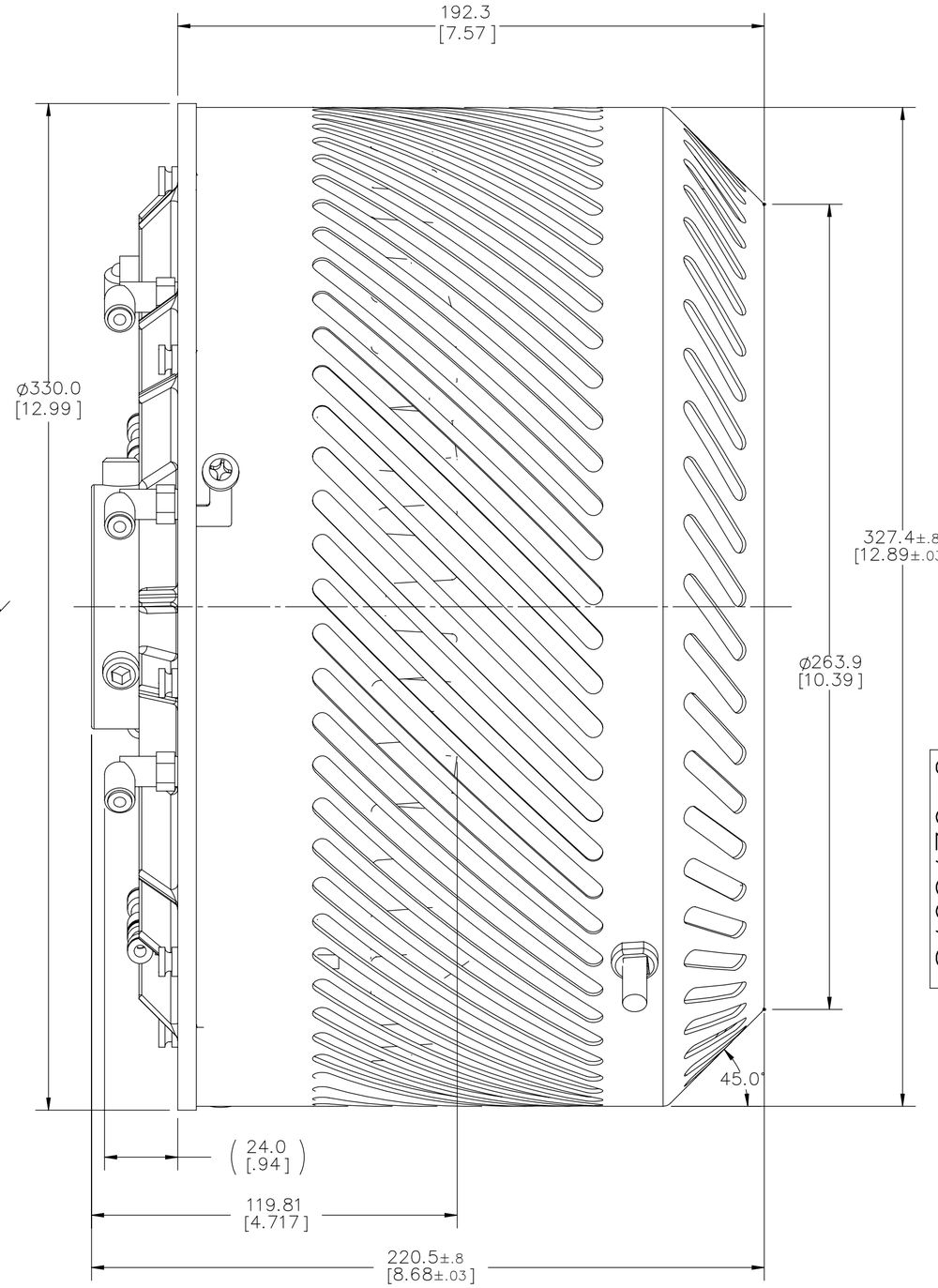

C–927507S

GEOMETRIC TOLERANCE VALUES	
MM	INCH
.013	.0005
.03	.001
.05	.002
.08	.003
.13	.005
.20	.008
.25	.010
.38	.015

THIRD ANGLE PROJECTION

SURFACE ROUGHNESS VALUES	
µm	µin
6.3	250
3.2	125
1.6	63
0.8	32
0.4	16
0.2	8

UNLESS OTHERWISE SPECIFIED

1. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
   INCH TOLERANCES: .XX ±.02; .XXX ±.005
2. ANGLES ±.5°
3. PRIMARY DIMENSIONS ARE IN MM
   SECONDARY DIMENSIONS ARE IN INCHES
4. DO NOT SCALE DWG – WORK TO DIMS
5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen® Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL BTBA–12*50MM,STD FACING

			42045	20276	1/10/2014
			ERO	ECO	DATE
DWN	CDV	DATE 2/18/2011	SCALE: 3:4 [X]		SHEET 1 OF 1
CHKD	AMT	DATE 2/18/2011	C–927507S		REV J
APVD	ERG	DATE 2/18/2011			