Chucking Reamers
List No. 970D
Decimal / Straight Shank / Straight Flute / HSS



Description: For close tolerance machine reaming of a wide range of materials.

Application: Chucking reamers are commonly used in turret lathes and drill presses as well as other standing machinery.

EDP No./ Diameter	No of Flutes	Shank Diameter	Flute Length	Overall Length
970D-.1230	4	.1190	7/8	3-1/2
970D-.1240	4	.1190	7/8	3-1/2
970D-.1247	4	.1190	7/8	3-1/2
970D-.1260	4	.1190	7/8	3-1/2
970D-.1855	4	.1805	1-1/8	4-1/2
970D-.1865	6	.1805	1-1/8	4-1/2
970D-.1870	6	.1805	1-1/8	4-1/2
970D-.1885	6	.1805	1-1/8	4-1/2
970D-.2480	6	.2405	1-1/8	4-1/2
970D-.2490	6	.2405	1-1/8	4-1/2
970D-.2495	6	.2405	1-1/2	6
970D-.2510	6	.2405	1-1/2	6
970D-.3105	6	.2792	1-1/2	6
970D-.3115	6	.2792	1-1/2	6

EDP No./ Diameter	No of Flutes	Shank Diameter	Flute Length	Overall Length
970D-.3120	6	.2792	1-1/2	6
970D-.3135	6	.2792	1-1/2	6
970D-.3730	6	.3015	1-3/4	7
970D-.3740	6	.3015	1-3/4	7
970D-.3745	6	.3015	1-3/4	7
970D-.3760	6	.3015	1-3/4	7
970D-.4355	6	.3730	1-3/4	7
970D-.4365	6	.3730	1-3/4	7
970D-.4370	6	.3730	1-3/4	7
970D-.4385	6	.3730	1-3/4	7
970D-.4980	6	.4355	2	8
970D-.4990	6	.4355	2	8
970D-.4995	6	.4355	2	8
970D-.5010	6	.4355	2	8

Hand Reamers
List No. 950
Straight Flute / HSS



Description: The square shank can be held securely in a tap handle, reamer wrench, or vise. Ground with a starting chamfer to provide easy entry of the reamer into the hole.

Application: Designed for hand use for the final sizing and finishing of a predrilled hole.

EDP No. / Size	Decimal Equivalent	No. Of Flutes	Shank Diameter	Flute Length	Overall Length
950-1/8	.1250	4	1/8	1-1/2	3
950-5/32	.1562	6	5/32	1-5/8	3-1/4
950-3/16	.1875	6	3/16	1-3/4	3-1/2
950-7/32	.2188	6	7/32	1-7/8	3-3/4
950-1/4	.2500	6	1/4	2	4
950-9/32	.2812	6	9/32	2-1/8	4-1/4
950-5/16	.3125	6	5/16	2-1/4	4-1/2
950-11/32	.3438	6	11/32	2-3/8	4-3/4
950-3/8	.3750	6	3/8	2-1/2	5
950-13/32	.1062	6	13/32	2-5/8	5-1/4
950-7/16	.4375	6	7/16	2-3/4	5-1/2
950-15/32	.4688	6	15/32	2-7/8	5-3/4
950-1/2	.5000	6	1/2	3	6
950-17/32	.5313	6	17/32	3-1/8	6-1/4
950-9/16	.5625	6	9/16	3-1/4	6-1/2
950-19/32	.5938	6	19/32	3-3/8	6-3/4
950-5/8	.6250	6	5/8	3-1/2	7
950-21/32	.6562	8	21/32	3-11/16	7-3/8
950-11/16	.6875	8	11/16	3-7/8	7-3/4
950-23/32	.7188	8	23/32	4-1/16	8-1/8
950-3/4	.7500	8	3/4 4-	3/16	8-3/8
950-25/32	.7812	8	25/32	4-3/8	8-3/4

EDP No. / Size	Decimal Equivalent	No. Of Flutes	Shank Diameter	Flute Length	Overall Length
950-13/16	.8125	8	13/16	4-9/16	9-1/8
950-27/32	.8438	8	27/32	4-11/16	9-3/8
950-7/8	.8750	8	7/8	4-7/8	9-3/4
950-29/32	.9062	8	29/32	5	10
950-15/16	.8375	8	15/16	5-1/8	10-1/4
950-1	1.0000	8	1	5-7/16	10-7/8
950-1-1/16	1.0625	10	1-1/16	5-3/8	11-1/4
950-1-1/8	1.1250	10	1-1/8	5-13/16	11-5/8
950-1-3/16	1.1875	10	1-3/16	6	12
950-1-1/4	1.2500	10	1-1/4	6-1/8	12-1/4
950-1-5/16	1.3125	10	1-5/16	6-1/4	12-1/2
950-1-3/8	1.3750	12	1-3/8	6-5/16	12-5/8
950-1-7/16	1.4375	10	1-7/16	6-7/16	12-7/8
950-1-1/2	1.5000	12	1-1/2	6-1/2	13