12” Longboy Drills

List No. 1200

118° Point / 9” Flute Length / Bright Finish / Straight Shank / HSS





Description: Designed for general purpose drilling in a wide range of materials in deep hole applications where a maximum 9” flute length is required.

Drills 17/32” and larger will not fit into 1/2” chucks.

Application: Low carbon steels, alloyed steels, steel drop forgings, grey cast iron, wood.

EDP No./ Diameter	Decimal Equivalent	Flute Length	Overall Length
1200-1/8	.1250	9	12
1200-9/64	.1406	9	12
1200-5/32	.1562	9	12
1200-11/64	.1719	9	12
1200-3/16	.1875	9	12
1200-13/64	.2031	9	12
1200-7/32	.2187	9	12
1200-15/64	.2344	9	12
1200-1/4	.2500	9	12
1200-17/64	.2656	9	12
1200-9/32	.2812	9	12
1200-19/64	.2969	9	12
1200-5/16	.3125	9	12
1200-21/64	.3281	9	12
1200-11/32	.3437	9	12

EDP No./ Diameter	Decimal Equivalent	Flute Length	Overall Length
1200-23/64	.3594	9	12
1200-3/8	.3750	9	12
1200-25/64	.3906	9	12
1200-13/32	.4062	9	12
1200-27/64	.4219	9	12
1200-7/16	.4375	9	12
1200-29/64	.4531	9	12
1200-15/32	.4687	9	12
1200-31/64	.4844	9	12
1200-1/2	.5000	9	12
1200-17/32	.5312	9	12
1200-9/16	.5625	9	12
1200-5/8	.6250	9	12
1200-3/4	.7500	9	12

12” Aircraft Extension Drills

List No. 7012

135° Split Point / Black Oxide Treated / HSS

List No. CS12X* Contractor Series





Description: Flute length is the same as a standard jobber drill. Single piece construction. Spring tempered shanks prevent permanent bending when drilling holes not in direct alignment.

Application: Designed for drilling holes in aircraft assembly work where long reach is needed.

EDP No. / Diameter	Decimal Equivalent	Flute Length	Overall Length
7012-60	.0400	11/16	12
7012-59	.0410	11/16	12
7012-58	.0420	11/16	12
7012-57	.0430	3/4	12
7012-56	.0465	3/4	12
7012-3/64	.0469	3/4	12
7012-55	.0520	7/8	12
7012-54	.0550	7/8	12
7012-53	.0595	7/8	12
7012-1/16	.0625	7/8	12
7012-52	.0635	7/8	12
7012-51	.0670	1	12
7012-50	.0700	1	12
7012-49	.0730	1	12
7012-48	.0760	1	12
7012-5/64	.0781	1	12
7012-47	.0785	1	12

EDP No. / Diameter	Decimal Equivalent	Flute Length	Overall Length
7012-46	.0810	1-1/8	12
7012-45	.0820	1-1/8	12
7012-44	.0860	1-1/8	12
7012-43	.0890	1-1/4	12
7012-42	.0935	1-1/4	12
7012-3/32	.0938	1-1/4	12
7012-41	.0960	1-3/8	12
7012-40*	.0980	1-3/8	12
7012-39	.0995	1-3/8	12
7012-38	.1015	1-7/16	12
7012-37	.1040	1-7/16	12
7012-36	.1065	1-7/16	12
7012-7/64	.1094	1-1/2	12
7012-35	.1100	1-1/2	12
7012-34	.1110	1-1/2	12
7012-33	.1130	1-1/2	12
7012-32	.1160	1-5/8	12

*Please specify CS12X when ordering.

List No. 7012 & CS12X* continued

EDP No./ Diameter	Decimal Equivalent	Flute Length	Overall Length
7012-31	.1200	1-5/8	12
7012-1/8*	.1250	1-5/8	12
7012-30*	.1285	1-5/8	12
7012-29*	.1360	1-3/4	12
7012-28	.1405	1-3/4	12
7012-9/64	.1406	1-3/4	12
7012-27	.1440	1-7/8	12
7012-26	.1470	1-7/8	12
7012-25	.1495	1-7/8	12
7012-24	.1520	2	12
7012-23	.1540	2	12
7012-5/32	.1562	2	12
7012-22	.1570	2	12
7012-21*	.1590	2-1/8	12
7012-20*	.1610	2-1/8	12
7012-19	.1660	2-1/8	12
7012-18	.1695	2-1/8	12
7012-11/64	.1719	2-1/8	12
7012-17	.1730	2-3/16	12
7012-16	.1770	2-3/16	12
7012-15	.1800	2-3/16	12
7012-14	.1820	2-3/16	12
7012-13	.1850	2-5/16	12
7012-3/16*	.1875	2-5/16	12
7012-12	.1890	2-5/16	12
7012-11*	.1910	2-5/16	12
7012-10*	.1935	2-7/16	12
7012-9	.1960	2-7/16	12
7012-8	.1990	2-7/16	12
7012-7	.2010	2-7/16	12
7012-13/64	.2031	2-7/16	12
7012-6	.2040	2-1/2	12
7012-5	.2055	2-1/2	12
7012-4	.2090	2-1/2	12
7012-3	.2130	2-1/2	12
7012-7/32	.2188	2-1/2	12
7012-2	.2210	2-5/8	12
7012-1*	.2280	2-5/8	12
7012-15/64	.2344	2-5/8	12
7012-1/4*	.2500	2-3/4	12
7012-17/64	.2656	2-7/8	12
7012-9/32	.2812	2-15/16	12
7012-19/64	.2969	3-1/16	12
7012-5/16*	.3125	3-3/16	12
7012-21/64	.3281	3-5/16	12
7012-11/32	.3438	3-7/16	12
7012-23/64	.3594	3-1/2	12

EDP No./ Diameter	Decimal Equivalent	Flute Length	Overall Length
7012-3/8*	.3750	3-5/8	12
7012-25/64	.3906	3-3/4	12
7012-13/32	.4062	3-7/8	12
7012-27/64	.4219	3-15/16	12
7012-7/16*	.4375	4-1/16	12
7012-29/64	.4531	4-3/16	12
7012-15/32	.4688	4-5/16	12
7012-31/64	.4844	4-3/8	12
7012-1/2*	.5000	4-1/2	12

*Please specify CS12X when ordering.



Flute milling of taper shank drills